

Date: Wednesday, 12/5/2007 8:00:14 AM
 User: Kim Johnston

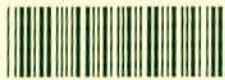
Process Sheet

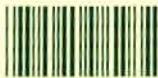
SPLIT

| | | | | | |
|-----------------------|---|----------|------------------|----------------|----------------------|
| Customer | CU-DAR001 Dart Helicopters Services | | Drawing Name | MOUNTING LUG | |
| Job Number | 36102 | | Part Number | D22301 | |
| Estimate Number | 10255 | | Drawing Number | D2230 REV F | |
| P.O. Number | N/A | | Project Number | N/A | |
| This Issue | 12/5/2007 | S.O. No. | Type | MACHINED PARTS | |
| Prsht Rev. | NC | | Material | N/A | |
| First Issue | N/A | | Drawing Revision | F | |
| Previous Run | 33250 | | Due Date | 12/20/2007 | Qty: 100 Um: Each |
| Written By | | | | | |
| Checked & Approved By | 12/07. 12 05 | | | | |
| Comment | Est D 00.11.01 Added inspection level 8, and removed P/O for powder coat EC | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description: |
|--|-----------------------|---|
| 1.0 | D2423 | Lug Extrusion  |
| Comment: Qty.: 0.0717 f(s)/Unit Total : 14.3430 f(s) Lug Extrusion D2423 Extrusion Batch: B33310 | | |
| 2.0 | BAND SAW | BAND SAW  |
| Comment: BAND SAW Cut D2423 extrusion to 0.82" Batch: B33310 | | |
| 3.0 | HAAS1 | HAAS CNC VERTICAL MACHINING #1  PG Issue PD 5204 Machine per folio D2230-1 200 |
| Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio D2230-1 (Check for crack while loading into the machine.) 2-Tumble and deburr rough edges after tumbling  C20 11/12/05 | | |
| 4.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE  RG Receive + inspect for transit damage |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE Ensure C of C attached QC 8/1/04 100 | | |
| 5.0 | QC5 | SECOND CHECK  Comment: SECOND CHECK Inspect Level 3 58/10/07 100 |
|  coantes 100 | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/01/07
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 12/5/2007 8:00:14 AM
User: Kim Johnston

Process Sheet

| | | |
|---|--|---|
| Customer: CU-DAR001 Dart Helicopters Services | | Drawing Name: MOUNTING LUG |
| Job Number: 36102 | | Part Number: D22301 |
| Job Number:  | | |
| Seq. #: | Machine Or Operation: | Description : |
| 6.0 | HAND FINISHING1  | HAND FINISHING RESOURCE #1  100X |
| Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 | | <i>M. J.</i> 08/01/07 |
| 7.0 | QC5  | INSPECT WORK TO CURRENT STEP  coats <i>5 08/01/07 (100)</i> |
| Comment: INSPECT WORK TO CURRENT STEP | | |
| 8.0 | POWDER COATING  | POWDER COATING  100 |
| Comment: POWDER COATING Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3 | | <i>M. J.</i> <i>BL</i> 08-01-07 |
| 9.0 | QC3  | INSPECT POWDER COAT/CHEMICAL CONVERSION  100X |
| Comment: INSPECT POWDER COAT | | <i>M. J.</i> 08/01/07 |
| 10.0 | PACKAGING 1  | PACKAGING RESOURCE #1  |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ | | <i>8/1/07 SO 100X</i> |
| 11.0 | QC21  | FINAL INSPECTION/W/O RELEASE  100 |
| Comment: FINAL INSPECTION/W/O RELEASE | | <i>208/01/07</i> |
| Job Completion  | | <i>U 08/01/07</i> |

W/O:

WORK ORDER CHANGES

| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
|------|------|------------------|----|------|-----|-------------------------------------|--------------------------|
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

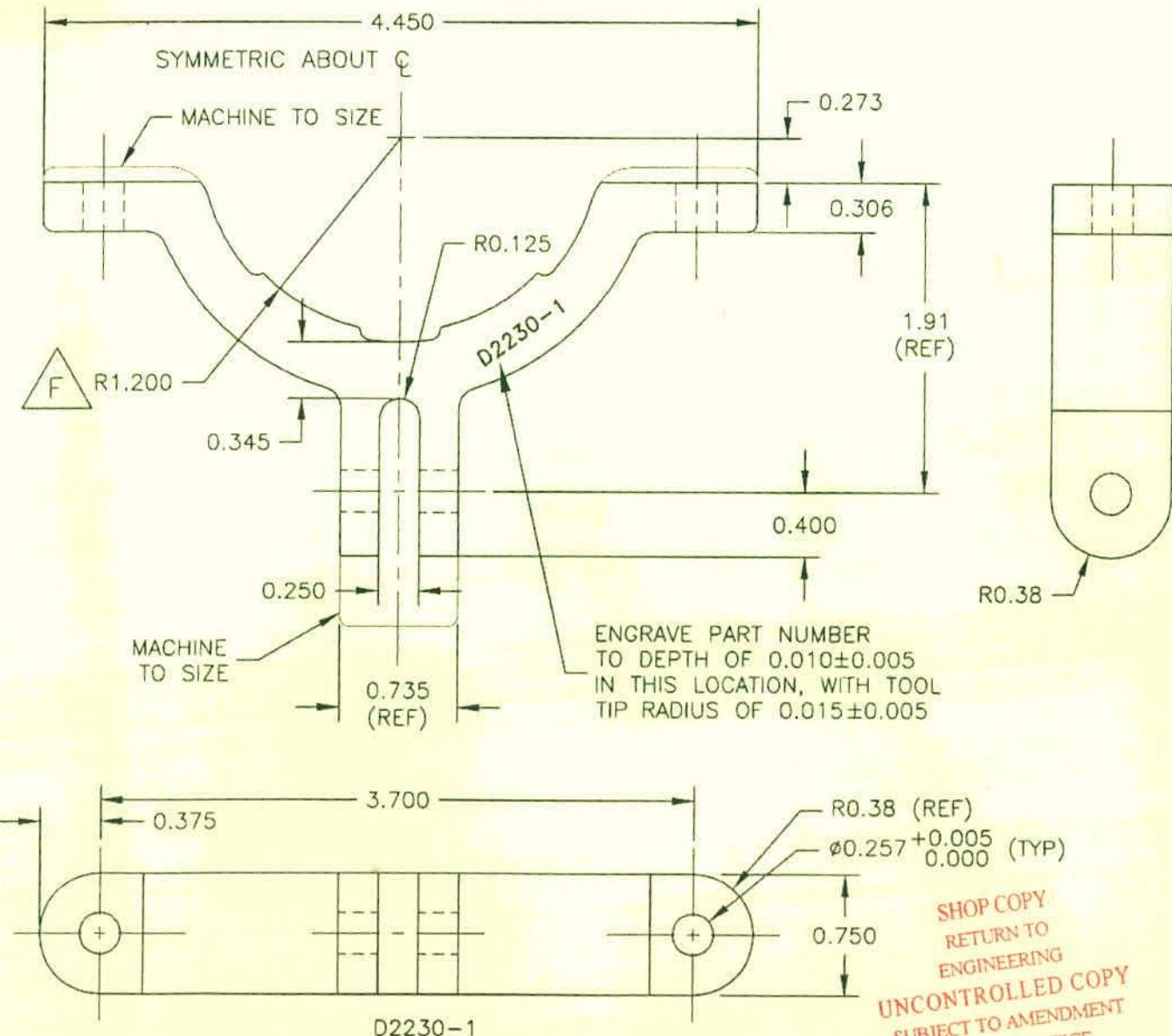
DART

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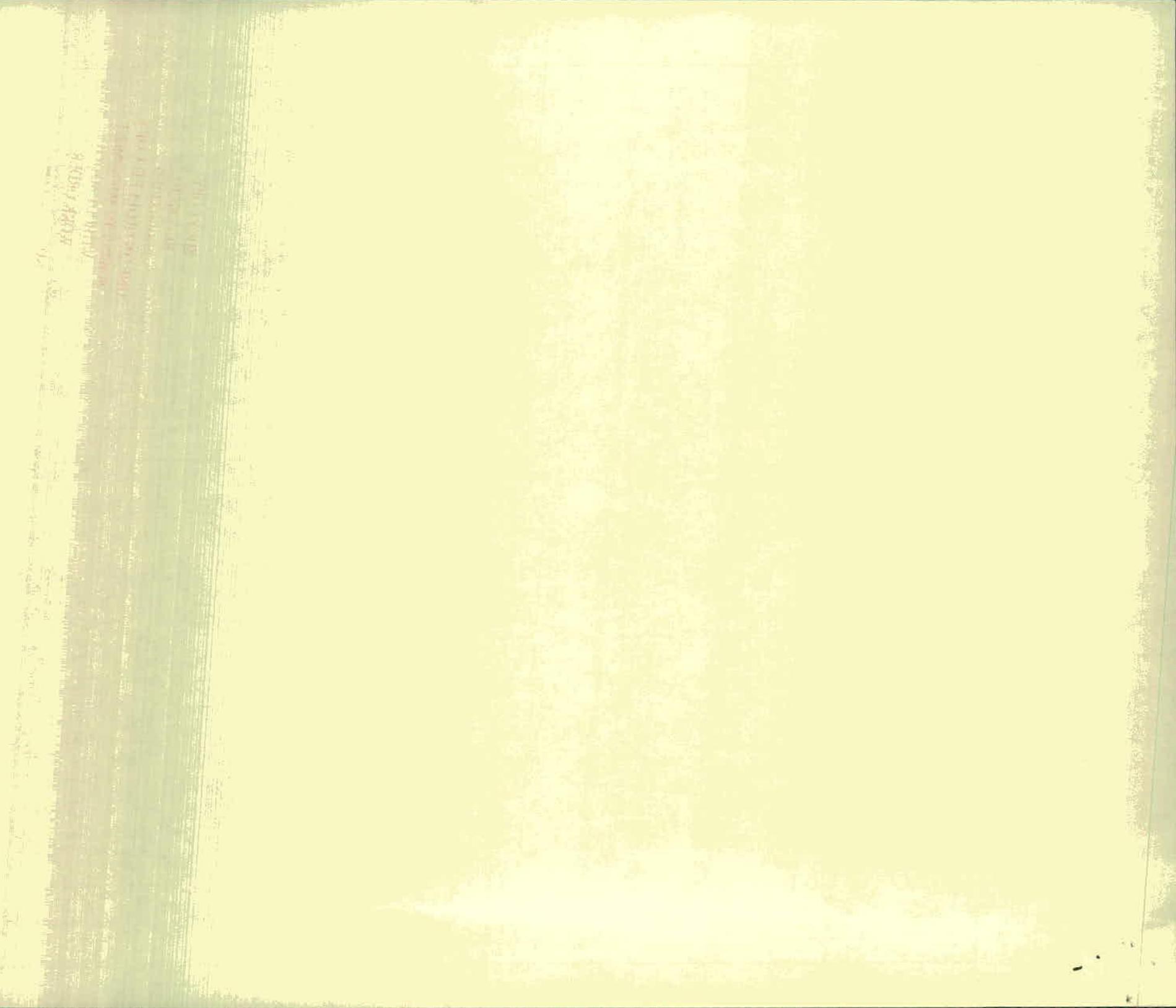
| | | |
|----------|----------|---|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. D2230 REV. F SHEET 1 OF 2 |
| DATE | | TITLE |
| 99.12.13 | | MOUNTING LUG |
| | | SCALE 1:1 |
| C | 94.03.30 | RE-DESIGN |
| D | 95.01.04 | RE-DESIGN |
| E | 95.01.04 | RE-DESIGN |
| F | 99.12.13 | REDESIGN; R1.200 WAS R1.100 |

RELEASED

99.12.21 PS

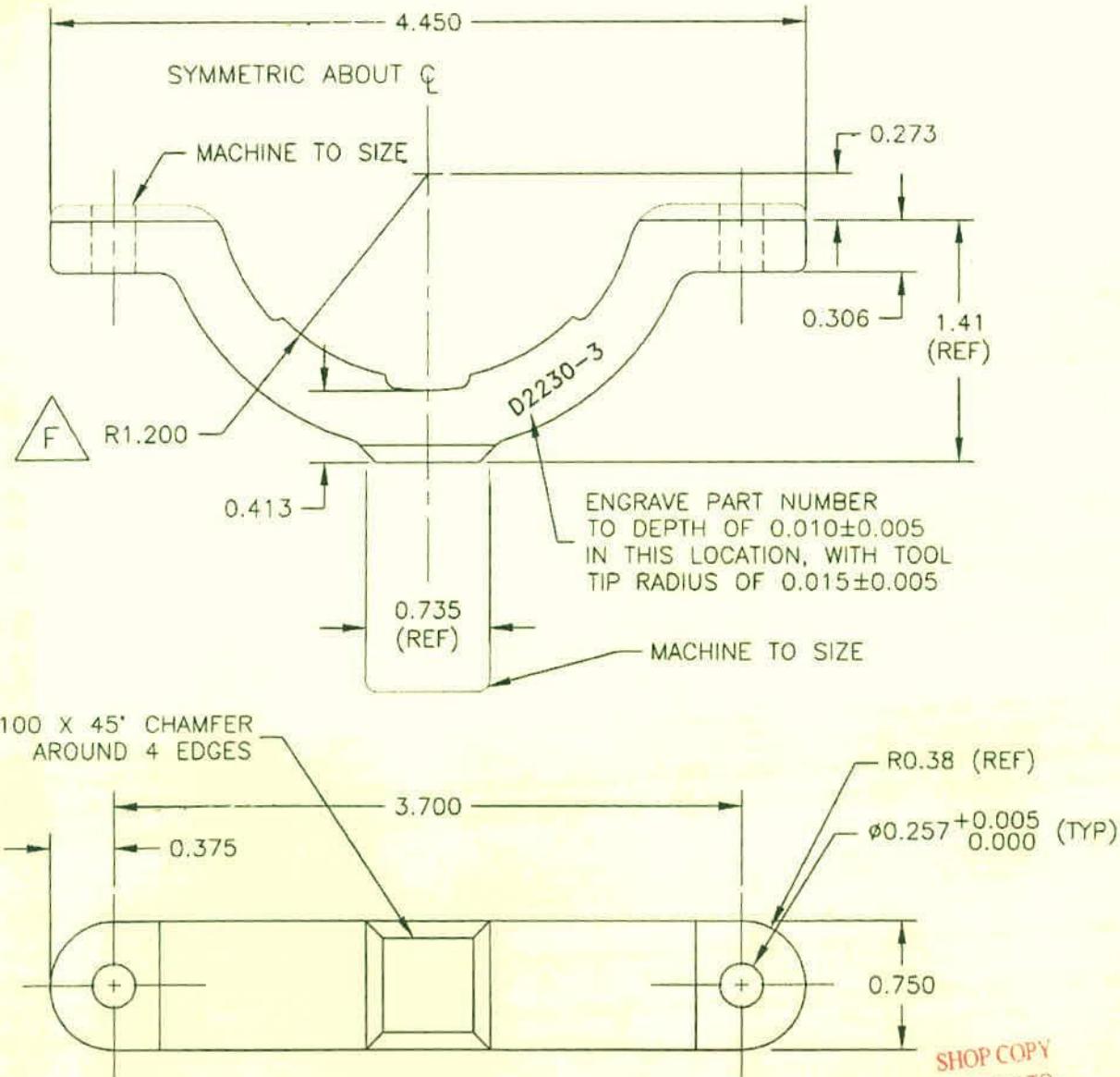


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36102



DARTCOPY ISSUED
04

| | | | | |
|---------|----------|----------|----------|---|
| DESIGN | GP | DRAWN BY | GP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | <i>✓</i> | APPROVED | <i>✓</i> | DRAWING NO. D2230 REV. F SHEET 2 OF 2 |
| DATE | 99.12.13 | | | TITLE MOUNTING LUG SCALE 1:1 |

RELEASED
99.12.21 DS

MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------|--------------------|
| 100 | D2230-1 | Lug B36102 | 5206 |

MATERIAL: supplied by DART D2423 B33310

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigeki Walz".

A handwritten checkmark or a large "J" shape in black ink.

Vankleek Hill, January 2, 2008

